



QUALITY SYSTEMS  
REGISTRARS, INC.

# CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

## *Sappi North America, Cloquet Operations*

Client Number: 2008-015  
2201 Avenue B  
Cloquet, MN 55720

Has been assessed and certified as meeting the requirements of:

### **ISO 14001:2015**

This certificate of registration remains valid subject to satisfactory surveillance audits for the following activities:

**The Environmental 14001 Management System pertains to all pulp and papermaking activities that take place within the boundaries of the Sappi Cloquet mill-site located at 2201 Avenue B, Cloquet, MN. This includes the wood yard and wood room, pulping and bleaching, pulp dryer, power and utilities, recovery and recausticizing, fuel yard, hydroelectric dam, landfill, wastewater treatment, stock preparation, coating kitchen, paper manufacturing, coating, finishing and shipping, pulp and paper quality labs, maintenance and administrative functions. Property excluded within the boundaries is occupied by Specialty Minerals, the Western Lake Superior Sanitary District, Oxygen Supply Plant, and Burlington Northern Sante Fe Railroad. Also excluded is the Cloquet Terminal Railroad located on Dunlap Island and all railroad lines that traverses the mill-site.**

Standard  
ISO 14001:2015

Certificate Number  
QSR-EMS-050

Certified Since  
7/3/2006

Date Issued  
9/9/2020

Certification Date  
7/3/2018

Valid Until  
7/2/2021

  
CAROL L. TILLMAN  
VICE PRESIDENT

