



QUALITY SYSTEMS  
REGISTRARS, INC.

# CERTIFICATE OF REGISTRATION

This is to certify that the management system of

## **Sappi North America, Cloquet Operations**

2201 Avenue B  
Cloquet, MN 55720

has been assessed and certified as meeting the requirements of

### **BS 18001:2007**

This certificate of registration remains valid subject to satisfactory surveillance audits for the following activities:

**The OH&S Management System pertains to all pulp and papermaking activities that take place within the boundaries of the Sappi Cloquet mill-site located at 2201 Avenue 8, Cloquet, MN. This includes the wood yard and wood room, pulping and bleaching, pulp dryer, power and utilities, recovery and recausticizing, fuel yard, hydroelectric dam, landfill, wastewater treatment, stock preparation, color kitchen, paper manufacturing, coating, finishing and shipping, old pulp mill, pulp and paper quality labs, maintenance and administrative functions. Property excluded within the boundaries is occupied by Specialty Minerals, the Western Lake Superior Sanitary District, Oxygen Supply Plant, and Burlington Northern Sante Fe Railroad. Also excluded is the Cloquet Terminal Railroad located on Dunlap Island and all railroad lines that traverses the mill-site.**

<b>Certificate Number:</b>	<b>QSR-OHSAS-005</b>
Certified since	February 7, 2010
Date issued	June 27, 2018
Date of certification	July 3, 2018
Valid until	July 2, 2021

Carol L. Tillman  
Vice President

