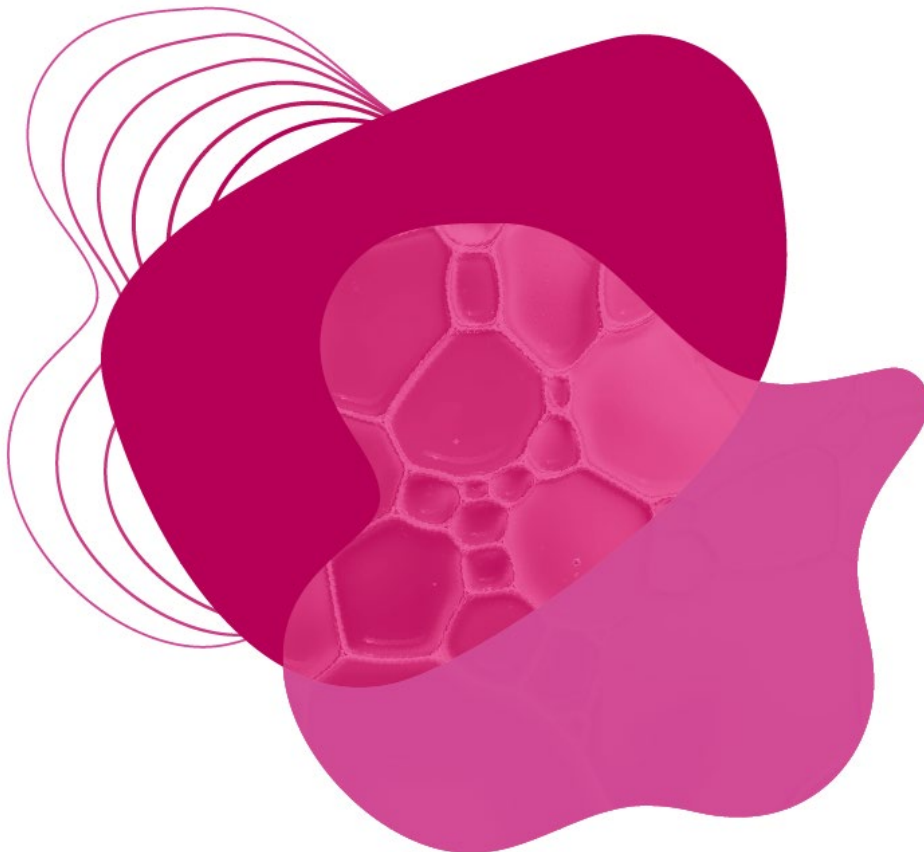



Self-adhesive Label & Release Liners





Unlocking the power of trees to make every day more sustainable

Sappi is a leading global provider of everyday materials made from woodfibre-based renewable resources.

As a diversified, innovative and trusted leader focused on sustainable processes and products, we are building a more circular economy by making what we should, not just what we can.

Our packaging, speciality and graphic paper products and solutions are manufactured with woodfibre sourced from sustainably managed forests. The production facilities are powered, in many cases, with bio-energy from steam and existing waste streams.

Together with our partners, Sappi works to build a thriving world by acting boldly to support planet, people and prosperity.

Self-adhesive Label & Release Liners



Wet Glue Label Papers



Flexible Packaging Papers



Paperboard



Containerboard



Commercial Print Papers



Publication Papers



Dye Sublimation Papers



People like you, paper like no other

As a leading global provider of sustainable woodfibre products and solutions, Sappi delivers speciality papers alongside packaging and graphic papers to meet our customers' specific needs.

This means that we are focused on providing an extensive range of innovative, bio-based, recyclable products and services to increase the efficiency, attractiveness and profitability of your brand offering.

At Sappi, our approach is reflected in our core values: innovation, sustainability, effectiveness and partnership.

Innovation you can count on for your long-term success

We are dedicated to practical, real-world innovation for the benefit of our customers, industry and planet. We invest responsibly in innovative products, services and solutions that offer something new and make a real difference.

Thanks to an ongoing programme of major investment, we continue to add new products to our portfolio. Products that answer real customer needs. Our prestigious research and development department aims to introduce at least two fibre-based innovations per year.



A rigorous approach to sustainability

Our Sappi purpose sets sustainability at its core. We are here to build a thriving world by unlocking the power of renewable resources that benefit people, communities and the planet.

Our business is based on activating the performance potential that lies within renewable resources to strengthen how we all live, work and prosper.

We are fully focused on the capacity of woodfibre and biomaterials to contribute to the creation of a circular economy. We want to satisfy today's needs without compromising tomorrow's prospects.

A restless pursuit of the circular economy

We utilise natural, renewable resources to create sustainable consumer products for society. That's why we incorporate sustainability into all operational aspects of our business, including developing innovative models to facilitate recycling and minimise waste.

At Sappi, we run our business in a financially viable, environmentally sound and socially responsible manner. We also uphold the best-practice standards in global sustainability. We regularly measure, monitor and communicate our economic, social and environmental performance. Moreover, we keep all processes transparent and maintain a suite of certifications to ensure our actions are independently assessed and validated.



Today's needs – and tomorrow's opportunities

Paper has long been an effective answer to a wide range of needs and opportunities. We believe never more so than today.

As brands turn away from fossil-based materials to bio-based and renewable alternatives, we are there to support in the right way and moment and with the right message. Our products, engineers and application specialists are on hand to provide effective options and alternatives.

Meanwhile, print is proving that it can reach today's audiences in ways that other marketing channels are unable to emulate. This is where we step in. We provide the products, services and expertise that place print at the heart of the modern marketing mix.



Dedicated to our customers as valued partners

We believe in the future of paper as an increasingly valuable, vital investment for businesses smart enough to take advantage of what the best in packaging, speciality paper applications and print can offer.

That's why we work closely with our customers as partners – providing not just innovative products but also one-of-a-kind services and support, custom-made to help boost your business. We are always available to discuss your business issues, challenges and opportunities.



Self-adhesive Label & Release Liners





Release Liners

Sappi's CCK and Glassine silicone base papers promise exceptional siliconising properties as well as easy and efficient processing.

The silicone base paper range is most commonly used as release liner (carrier paper) for pressure-sensitive adhesive applications, for example visual communications, tapes, office materials, labels and process liners, such as composite fibres (pre-pregs).

Release Liners

CCK (CLAY COATED KRAFT) PAPERS

- Sol DN
- Sol DNN
- Sol DNC
- Sol PHD
- Sol SNC

GLASSINE PAPERS

- Silco Label
- Silco Process Liner BS
- Silco Tape BS

Release Liners

	BRAND	CHARACTERISTICS	SILICONE SYSTEMS	APPLICATIONS	g/m²		Visual communications: self-adhesive films and papers	Visual communications: hybrid applications with PE	Visual communications: clear protection films	Process liner for composites, e.g. pre-pregs	Self-adhesive office materials	Self-adhesive tapes	Self-adhesive labels
CCK PAPERS	Sol DN	A one side double Clay Coated Kraft paper with reverse side functional coating, white shade	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for visual communications, composites and self-adhesive tapes	90, 120, 135		•		•	•		•	
	Sol DNN	A one side double Clay Coated Kraft paper with reverse side functional coating, natural shade	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for visual communications, composites and self-adhesive tapes	120, 125, 135		•		•	•		•	
	Sol DNC	A one side double Clay Coated Kraft paper with reverse side functional coating, white shade	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for visual communications, composites and self-adhesive tapes	90, 135		•		•	•		•	
	Sol PHD	A one side double Clay Coated Kraft paper with reverse side functional coating, calendered, special fibre selection, natural shade	Solvent-based siliconization, solvent-free thermally curing siliconization (thermal, EBC, UV), water-based siliconization	Designed for visual communications, composites and self-adhesive tapes	135		•		•	•		•	
	Sol SNC	A one side single Clay Coated Kraft paper	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for visual communications, self-adhesive office materials and self-adhesive labels	75, 80, 82, 85, 98, 120		•	•			•		•
GLASSINE PAPERS	Silco Label	Supercalendered Glassine papers with surface treatment for siliconisation on one side	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for self-adhesive label applications	50, 56, 58, 60, 62, 65, 72, 78								•
	Silco Process Liner BS	Glassine papers with various tailored smoothnesses and surface treatment for siliconisation on both sides	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed as process liner for industrial applications and composites (e.g. pre-pregs)	65, 88, 120, 140, 160, 200					•			
	Silco Tape BS	Supercalendered Glassine papers with surface treatment for siliconisation on both sides	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation	Designed for self-adhesive tapes and industrial applications	50 - 200							•	

A one side double Clay Coated Kraft paper with reverse side functional coating. Designed for visual communications, composites and self-adhesive tapes applications.

BENEFITS

- Excellent flatness after lamination and sheeting
- High internal bond strengths
- Uniform re-moistening (reverse side)
- Very smooth surface
- Low silicone consumption
- Smooth and cost-efficient operation
- Highest consistency for all silicone systems
- Low shrinkage on digital printers
- Premium visual impact
- No orange-peel effect
- White shade

FEATURES	
SURFACE	Uncalendered, one side Clay Coated Kraft paper, reverse side functional coating
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 22000, ISO 45001 / OHSAS 18001, DIN EN 15593, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	90, 120, 135 (other basis weights are available on request)
END USES	Visual communications: self-adhesive films and papers, composites and self-adhesive tapes

A one side double Clay Coated Kraft paper with reverse side functional coating. Designed for visual communications, composites and self-adhesive tapes applications.

BENEFITS

- Excellent flatness after lamination and sheeting
- High internal bond strengths
- Natural shade
- Uniform re-moistening (reverse side)
- Very smooth surface
- Low silicone consumption
- Smooth and cost-efficient operation
- Highest consistency for all silicone systems
- Low shrinkage on digital printers
- Premium visual impact
- No orange-peel effect

FEATURES	
SURFACE	Uncalendered, one side Clay Coated Kraft paper, reverse side functional coating
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 22000, ISO 45001 / OHSAS 18001, DIN EN 15593, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	120, 125, 135 (other basis weights are available on request)
END USES	Visual communications: self-adhesive films and papers, composites and self-adhesive tapes

A one side double Clay Coated Kraft paper with reverse side functional coating. Designed for visual communications, composites and self-adhesive tapes applications.

BENEFITS

- Excellent flatness after lamination and sheeting
- High internal bond strengths
- Uniform re-moistening (reverse side)
- Smooth surface
- Low silicone consumption
- Smooth and cost-efficient operation
- Highest consistency for all silicone systems
- Low shrinkage on digital printers
- Premium visual impact
- No orange-peel effect
- White shade

FEATURES

SURFACE	Calendered, one side Clay Coated Kraft paper
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 22000, ISO 45001 / OHSAS 18001, DIN EN 15593, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	90, 135 (other basis weights are available on request)
END USES	Visual communications: self-adhesive films and papers, composites and self-adhesive tapes

A one side double Clay Coated Kraft paper with reverse side functional coating. Designed for visual communications, composites and self-adhesive tapes applications.

BENEFITS

- Excellent flatness after lamination and sheeting
- High internal bond strengths
- Uniform re-moistening (reverse side)
- Smooth surface
- Low silicone consumption
- Smooth and cost-efficient operation
- Highest consistency for all silicone systems
- Low shrinkage on digital printers
- Premium visual impact
- No orange-peel effect
- Special fibre selection
- Natural shade

FEATURES

SURFACE	Calendered, one side Clay Coated Kraft paper
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 22000, ISO 45001 / OHSAS 18001, DIN EN 15593, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	135 (other basis weights are available on request)
END USES	Visual communications: self-adhesive films and papers, composites and self-adhesive tapes

A one side single Clay Coated Kraft paper. Designed for visual communications, self-adhesive office material and self-adhesive label applications.

BENEFITS

- High internal bond strengths
- Consistent thickness and excellent PE anchorage on reverse side
- Very smooth surface
- Low silicone consumption

FEATURES	
SURFACE	Calendered, one side Clay Coated Kraft paper
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 22000, ISO 45001 / OHSAS 18001, DIN EN 15593, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	75, 80, 82, 85, 98, 120 (other basis weights are available on request)
END USES	Visual communications: hybrid applications with PE, self-adhesive films and papers; self-adhesive office material and self-adhesive labels

Supercalendered Glassine papers with surface treatment for siliconisation on one side. Designed for self-adhesive label applications.

BENEFITS

- High transparency
- High smoothness
- Available in different colours (white, yellow and blue)
- Low silicone consumption
- Smooth and cost-efficient operation
- Excellent converting properties

FEATURES	
SURFACE	Supercalendered
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-free (thermal, EBC, UV), solvent-based siliconisation, UV siliconisation, water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593, suitable for direct food contact
GRAMMAGE (GSM)	50, 56, 58, 60, 62, 65, 72, 78 (other basis weights are available on request)
END USES	Self-adhesive labels

sappi | Silco Process Liner BS

Glassine papers with various tailored smoothnesses and surface treatment for siliconisation on both sides. Designed as process liner for industrial applications and composites (e.g. pre-pregs).

BENEFITS

- Tailored smoothness on both sides (BS): calendered, low calendered (LC), non-calendered (NC)
- Highly symmetrical paper sides (smoothness, closeness)
- Available in the colours white and nature (White BS LC, White BS NC, Natur BS, Natur BS LC, Natur BS NC)
- Smooth and cost-efficient operation
- Excellent converting properties

FEATURES	
SURFACE	Uncalendered, low calendered, supercalendered
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593, suitable for direct food contact
GRAMMAGE (GSM)	65, 88, 120, 140, 160, 200 (other basis weights are available on request)
END USES	Process liner for industrial applications and composites (e.g. pre-pregs)

sappi | Silco Tape BS

Supercalendered Glassine papers with surface treatment for siliconisation on both sides. Designed for self-adhesive tapes and industrial applications.

BENEFITS

- Highly symmetrical paper sides (smoothness, closeness)
- Available in different colours: white, avana, yellow, nature, blue, green and blue-green
- Low silicone consumption
- Smooth and cost-efficient operation
- Excellent converting properties
- Wide product range

FEATURES	
SURFACE	Supercalendered
FORMAT	Reel
PRINT PROCESS	Flexo
CONVERSION PROCESS	Solvent-based siliconisation, solvent-free thermally curing siliconisation (thermal, EBC, UV), water-based siliconisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593, suitable for direct food contact
GRAMMAGE (GSM)	50, 60, 62, 64, 65, 72, 78, 80, 88, 92, 95, 100, 120, 130, 140, 160, 200 (other basis weights are available on request)
END USES	Self-adhesive tapes and industrial applications

Self-adhesive Label

With their outstanding brightness and excellent printing and metallisation results, our high-quality label papers are an ideal choice for customers looking to achieve high shelf impact and brand differentiation for their products.

Developed for face stock labelling of cans, jars and glass bottles, PVC and PET containers, wines, spirits and more. They are the perfect fit for a wide variety of applications and offer high-quality and consistent results. The label papers offer high operation speed and excellent properties.



Self-adhesive Label

FACE STOCK PAPERS

Grades from European mills

- Adicar 2
- Adicar Matt
- Adicar WS AM Matt
- Adicar WS HG M
- Parade Label SG

Grade from North American mill

- LusterCote

Self-adhesive Label

Face stock papers

BRAND	CHARACTERISTICS	PRINT PROCESS	CONVERSION PROCESS	APPLICATIONS	g/m²		Cans and jars	Returnable glass bottles	PET bottles	Non-returnable glass bottles	Oil bottles	Metallisation label papers	Face stock for self-adhesive labels	Product decoration labels	Product identification labels
Adicar 2	One side double coated high gloss paper	Flexo, gravure, offset	Lamination, metallisation	Designed for face stock of self-adhesive label (consumer goods, logistics and pharma) and metallisation label applications and for outside wrapping of flexible packaging	70, 80, 90		•		•	•		•	•	•	•
Adicar Matt	One side double coated matt paper	Gravure, flexo, offset, thermal transfer	Lamination	Designed for face stock of self-adhesive label applications (especially consumer goods and pharmaceutical labels)	73		•		•	•		•	•	•	•
Adicar WS AM Matt	One side double coated matt label paper with wet strength and anti-mould properties	Flexo, offset	Lamination	Designed for face stock of self-adhesive label applications for beverages, e.g. wine, champagne and soft drinks bottles	90			•		•			•	•	
Adicar WS HG M	One side double coated high gloss label paper wet strength, with smooth surface for excellent metallisation results	Flexo, gravure, offset	Embossing, hologram (or holographic film application), lamination, metallisation	Designed for face stock of metallisation, self-adhesive label and hologram applications	80 ,90			•		•			•		
Parade Label SG	One side double coated semi-gloss machine-finished kraft paper	Flexo, gravure, offset, thermal transfer, digital	Cold foil stamping, embossing, hot foil stamping, lamination	Designed for face stock applications of self-adhesive labels	77, 78, 80		•		•	•		•	•	•	•
LusterCote (from North American mill)	One side double coated semi-gloss machine-finished kraft paper	Flexo, gravure, offset, thermal transfer, digital	Cold foil stamping, embossing, hot foil stamping, lamination	Designed for face stock applications of self-adhesive labels.	81, 89, 96, 104, 118, 141		•		•	•		•	•	•	•

One side double coated high gloss paper. Designed for face stock of self-adhesive label (consumer goods, logistics and pharma) and metallisation label applications and for outside wrapping of flexible packaging.

BENEFITS

- Smooth surface for excellent metallisation results
- Excellent flex-crack resistance
- Suitable for direct food contact
- Excellent printing results
- High labelling performance and fast operation speed
- High shelf impact and brand differentiation
- Perfect fit for different advanced applications

FEATURES	
SURFACE	Supercalendered, high gloss, top side double coated, reverse side treated
FORMAT	Reel
PRINT PROCESS	Flexo, gravure, offset
CONVERSION PROCESS	Lamination, metallisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593, suitable for direct food contact
GRAMMAGE (GSM)	70, 80, 90
END USES	Face Stock for self-adhesive labels, product decoration labels and metallised labels

One side double coated matt paper. Designed for face stock of self-adhesive label applications (especially consumer goods and pharmaceutical labels).

BENEFITS

- Excellent printing results
- Achieving high shelf impact and brand differentiation
- High operation speed
- High and consistent quality
- Perfect fit for different advanced applications

FEATURES	
SURFACE	Calendered, matt, top side double coated, reverse side single coated
FORMAT	Reel
PRINT PROCESS	Gravure, flexo, offset and thermal transfer
CONVERSION PROCESS	Lamination
CERTIFICATES	Available as FSC™ (FSC™ C015022) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593
GRAMMAGE (GSM)	73
END USES	Face Stock for self-adhesive labels, product decoration labels and product identification labels

One side double coated matt label paper with wet strength and anti-mould properties. Designed for face stock of self-adhesive label applications for beverage, e.g. wine, champagne and soft drinks bottles.

BENEFITS

- Wet strength and anti-mould
- Good printing results
- High operation speed
- High and consistent quality
- Perfect fit for beverage label applications

FEATURES	
SURFACE	Calendered, matt, top side double coated, reverse side single coated
FORMAT	Reel
PRINT PROCESS	Flexo, offset
CONVERSION PROCESS	Lamination
CERTIFICATES	Available as FSC™ (FSC™ C015022) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593
GRAMMAGE (GSM)	90
END USES	Returnable and non-returnable glass bottles, product decoration labels

One side double coated high gloss label paper, wet strength with smooth surface for excellent metallisation results. Designed for face stock of metallisation, self-adhesive label and hologram applications.

BENEFITS

- Wet strength and alkali-resistant
- Good printing results
- High operation speed
- High and consistent quality

FEATURES	
SURFACE	Calendered, high gloss, top side double coated, reverse side treated
FORMAT	Reel
PRINT PROCESS	Flexo, gravure, offset
CONVERSION PROCESS	Embossing, hologram (or holographic film application), lamination, metallisation
CERTIFICATES	Available as FSC™ (FSC™ C015022) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, DIN EN 15593
GRAMMAGE (GSM)	80, 90
END USES	Face Stock for self-adhesive labels

One side double coated semi-gloss machine-finished kraft paper.
Designed for face stock applications of self-adhesive labels.

BENEFITS

- High stiffness and strength value
- Very good opacity
- Suitable for direct food contact
- Good printing results
- High operation speed
- Perfect fit for different advanced applications

FEATURES

SURFACE	Calendered, semi-gloss, top side double coated, reverse side treated
FORMAT	Reel
PRINT PROCESS	Flexo, gravure, offset, thermal transfer, digital (inkjet and liquid toner (HP Indigo))
CONVERSION PROCESS	Cold foil stamping, embossing, hot foil stamping, lamination
CERTIFICATES	Available as FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified on request. The production mill is certified: ISO 9001, ISO 14001, ISO 50001, ISO 45001 / OHSAS 18001, suitable for direct food contact, EMAS (Eco Management and Audit Scheme)
GRAMMAGE (GSM)	77, 78, 80
END USES	Face stock for self-adhesive labels, product decoration labels and product identification labels

Developed to deliver the brand owner's message with excellence, LusterCote offers a high level of brightness, print performance and production efficiency.

BENEFITS

- Excellent brightness and optical quality
- Superior print performance using conventional and UV curable inks
- Unique back-side coating
- Consistent laminating qualities with a wide range of adhesives
- High operational efficiency
- Superb print results
- Delivers the brand owner's message with accuracy and excellence
- Wide range of applications

FEATURES

SURFACE	Calendered, top side single-coated, reverse side uncoated, gloss
FORMAT	Reel, sheet
PRINT PROCESS	Flexo, gravure, offset
CONVERSION PROCESS	Embossing, hot-melt gluing, lamination to corrugated and solid board, paper sheet-to-sheet lamination, special effect coatings, varnishing, wet-glue lamination
CERTIFICATES	FSC™ CoC (FSC-C014955), FSC Controlled Wood, PEFC CoC (PEFC/29-31-10), SFI® CoC, SFI Fiber Sourcing
GRAMMAGE (GSM)	81, 89, 96, 104, 118, 141
END USES	Face stock for self-adhesive labels, product decoration labels and product identification labels

Production sites of Self-adhesive Label & Release Liners



SAPPI ALFELD (GERMANY)

Name of the mill	Alfeld Mill				
Annual capacity (tons)	275,000				
	PM 1	PM 2	PM 3	PM 4	PM 5
Grammage range (gsm)	160 - 500	40 - 180	36 - 100	62 - 180	18 - 60
Production of paper	Flexible Packaging Papers, Wet Glue Label Papers, Containerboard, Paperboard, Self-adhesive Label and Release Liners , Dye Sublimation Papers				

Products are available FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified upon request/subject to availability.



SAPPI CARMIGNANO (ITALY)

Name of the mill	Carmignano Mill	
Annual capacity (tons)	100,000	
	PM 4	PM 6
Grammage range (gsm)	40 - 125	40 - 70
Production of paper	Flexible Packaging Papers, Self-adhesive Label and Release Liners , Wet Glue Label Papers, Dye Sublimation Papers	

Products are available FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified upon request/subject to availability.

SAPPI GRATKORN (AUSTRIA)

Name of the mill	Gratkorn Mill	
Annual capacity (tons)	980,000	
	PM 9	PM 11
Grammage range (gsm)	77 - 118	115 - 350
Production of paper	Self-adhesive Label and Release Liners , Wet Glue Label Papers, Containerboard, Commercial Print Papers	



Products are available FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified upon request/subject to availability.

SAPPI CONDINO (ITALY)

Name of the mill	Condino Mill	
Annual capacity (tons)	60,000	
	PM 5	
Grammage range (gsm)	40 - 200	
Production of paper	Self-adhesive Label and Release Liners , Flexible Packaging Papers, Dye Sublimation Papers	



Products are available FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified upon request/subject to availability.

SAPPI EHINGEN (GERMANY)



Name of the mill	Echingen Mill
Annual capacity (tons)	280,000
	PM 6
Grammage range (gsm)	5.6
Production of paper	Self-adhesive Label and Release Liners, Containerboard

Products are available FSC™ (FSC™ C015022) or PEFC (PEFC/07-32-76) certified upon request/subject to availability.

SAPPI SOMERSET (USA)



Name of the mill	Somerset Mill	
Annual capacity (tons)	970,000	
	PM 1	PM 2
Grammage range (gsm)	185 - 352	59 - 104
Production of paper	Self-adhesive Label and Release Liners, Wet Glue Label Papers, Paperboard, Flexible Packaging Papers, Graphic Papers	

Products are sold standard with a SFI® Certified Sourcing claim to North American-based customers. Eligible for FSC Mix Credit (FSC™-C014955), SFI ≥20% Certified Forest Content, or 100% PEFC (PEFC/29-31-10) CoC claims, based upon customer request, availability of credits, and applicable upcharges.

Sappi at a glance



Sales: USD 7.296 million



Production facilities: 10 in Europe, 4 in North America and 5 in South Africa

- Paper capacity per year: 5.5 million tonnes
- Paper pulp capacity per year: 2.6 million tonnes
- Dissolving pulp (DP) capacity per year: 1.5 million tonnes



400,000 ha owned and leased sustainably managed forests in South Africa



Approximately 12,500 employees worldwide



Global network, infrastructure and business in 150 countries

Figures based on Sappi 2022 Annual Integrated Report



Sustainability at Sappi. Every day and every shift.

Our business relies on natural, renewable resources. These resources enable us to create sustainable products for society's use. This connection to nature also compels us to act responsibly and ensure that sustainability is incorporated into all aspects of our operations.

Sappi holds itself accountable to global sustainability best practice standards by transparently and regularly measuring, monitoring and communicating its economic, social and environmental performance. We also maintain a suite of certifications to ensure that our actions are assessed and validated independently.

All Sappi mills are Chain of Custody certified which enables us to track certified woodfibre from the forest through production and into our final products. Knowing the origin of woodfibre is a fundamental prerequisite for responsible sourcing.

All our woodfibre is sourced from controlled, non-controversial sources in accordance with the FSC Controlled Wood Standard, as well as the PEFC (and SFI® in the United States) risk-based due diligence systems.

SUSTAINABLE DEVELOPMENT GOALS

Sappi's approach to sustainability is aligned with the United Nations Sustainable Development Goals. To focus our actions where we can make the biggest contribution, we have selected seven out of the 17 priority goals to focus on.



Ensure availability and sustainable management of water and sanitation for all.



Ensure access to affordable, reliable, sustainable and modern energy for all.



Promote sustained, inclusive and sustainable economic growth, full and productive employment and decent work for all.



Ensure sustainable production and consumption patterns by doing more with less.



Take urgent action to combat climate change and its impacts.



Protect, restore and promote sustainable use of terrestrial ecosystems, sustainably manage forests, combat desertification, and halt and reverse land degradation and halt biodiversity loss.



Strengthen the means of global partnership for sustainable development.

Six pledges to you as our partners

- We will always work to make the best of our knowledge and experience available to you
- We will be your trusted and innovative partner to thrive together towards a bio-based circular economy
- We will continue to invest in the future of paper – because paper is made from a natural material that is renewable and recyclable
- We will maintain the highest and most consistent quality in our products and services
- Our ambitions and our presence will remain global
- Security of supply and on-time delivery will always be at the core of our offer to you

IMPORTANT: This document is for information purposes only. The information given has been prepared to the best of our knowledge, i.e. based on due diligence and the state of research at the time of its release date. It does not provide any warranty or guarantee for specific properties or for suitability for a specific purpose or application. Responsibility for testing the suitability of the product for specific applications lies entirely with the purchaser. We reserve our right to change this document at any time.

Contact us

sappi-pp.com
pp@sappi.com



sappi