

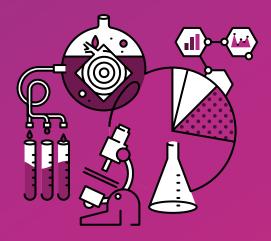
High-end brands know their customers expect nothing less than the best.

That's why we engineer McCoy® to deliver the ultimate print contrast⁽¹⁾ with incomparable light-reflecting luminance. We infuse the paper with the highest-quality ingredients⁽²⁾, including our own custom coating, to ensure long-lasting brightness and image integrity. Of course, the brighter the paper, the easier it is to notice slight shifts in surface and shade, which is why our tolerance for variability⁽³⁾ sheet-to-sheet and skid-to-skid is paper thin. With McCoy, you'll always give your customers a brilliant brand experience.

1. Luxury, redefined.

McCoy's superior surface and ability to reflect an expanded range of light let printers apply fully saturated films of ink while maintaining superb detail from shadow to highlight. Its unrivaled luminosity also gives printers the ability to expand the dynamic range of print, creating bold contrast between the darkest elements and the brightest whites—allowing rich, saturated images to pop off the page. And its one-of-a-kind finish makes McCoy a pleasure to touch. All of this creates a powerful, luxurious experience people love holding in their hands.



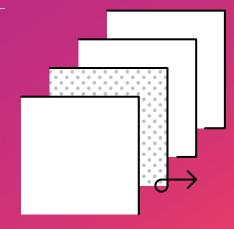


2. Only the best will do.

Everything we put into McCoy is top shelf. From the meticulous selection of wood types and fiber mix to manufacturing and refining our own proprietary coating. It's this uncompromising attention to detail that seals in McCoy's captivating brilliance.

3. Paper-thin variability tolerance.

The more light that's reflected from the paper, the easier it becomes to spot shifts in surface and shade. We intentionally set extremely narrow tolerances for variability to ensure that McCoy provides a consistent, beautiful bright-white printing surface—every time. Paper that doesn't meet our exacting standards is simply remade. So when you choose McCoy, you know your brand is being printed on the best of the best.



FINISH	TEXT OR COVER	BASIS WEIGHT (LB/GSM)	BRIGHTNESS STANDARD	OPACITY STANDARD	GLOSS STANDARD	CALIPER AVERAGE	GUAR. CALIPER	PPI	THICKNESS (microns)	L*A*B* PAPER WHITE ¹
Gloss	Text	80/118	96	95.0	72	.0036		552	91	95.90, 2.70, -7.30
	_	100/148	96	96.5	72	.0047		430	119	95.90, 2.70, -7.30
	Cover	80/216	96	98.5	72	.0069		290	175	95.90, 2.70, -7.30
	_	100/270	96	99.0	72	.0091		220	231	95.90, 2.70, -7.30
	_	120/325	96	99.0	72	.0110		182	279	95.90, 2.70, -7.30
Silk	Text	80/118	96	95.0	43	.0038		522	97	95.90, 2.70, -7.30
	_	100/148	96	96.5	43	.0050		404	127	95.90, 2.70, -7.30
	Cover	80/216	96	98.5	43	.0074		270	188	95.90, 2.70, -7.30
	_	100/270	96	99.0	43	.0097		206	246	95.90, 2.70, -7.30
	_	120/325	96	99.0	43	.0120		168	305	95.90, 2.70, -7.30
	_	130/352	96	99.0	43	.0130		154	330	95.90, 2.70, -7.30
Matte	Text	80/118	96	95.0	25	.0045		446	114	95.90, 2.70, -7.30
		100/148	96	96.5	25	.0058		344	147	95.90, 2.70, -7.30
	Cover	80/216	96	98.5	25	.0085		234	216	95.90, 2.70, -7.30

25 .0106

188

269

95.90, 2.70, -7.30

100/270

96

99.0

¹ CIE L*a*b* values are approximate and in conformance with ISO 13655:2009. Data are specified according to the measurement condition M0; measured using X-Rite eXact, D50, 2°observer, white (self) backing. Values may vary significantly when measured with different instruments. White point values in accordance with the measurement condition M1 are available upon request.

McCoy-Web BASIS WEIGHT (LB/GSM) BRIGHTNESS OPACITY GLOSS STANDARD CALIPER GUAR. THICKNESS FINISH STANDARD STANDARD AVERAGE (microns) L*A*B* PAPER WHITE1 Gloss Text 80/118 96 95.0 72 .0037 536 94 95.90, 2.70, -7.30 100/148 96 96.5 72 .0048 414 122 95.90, 2.70, -7.30 Cover 80/216 96 98.5 72 .0070 288 178 95.90, 2.70, -7.30 Silk Text 80/118 96 95.0 43 .0039 518 99 95.90, 2.70, -7.30 100/148 96 96.5 43 .0051 390 130 95.90, 2.70, -7.30 Cover 80/216 96 98.5 43 .0075 268 191 95.90, 2.70, -7.30 Matte Text 80/118 96 95.0 25 .0045 446 114 95.90, 2.70, -7.30 100/148 96 96.5 25 .0058 344 147 95.90, 2.70, -7.30 96 98.5 25 .0085 234 216 Cover 80/216 95.90, 2.70, -7.30

McCoy—Digital and McCoy Digital for HP Indigo										
FINISH	TEXT OR COVER	BASIS WEIGHT (LB/GSM)	BRIGHTNESS STANDARD	OPACITY STANDARD	GLOSS STANDARD	CALIPER AVERAGE	GUAR. CALIPER	PPI	THICKNESS (microns)	L*A*B* PAPER WHITE ¹
Gloss	Text	80/118	96	95.0	72	.0036		552	91	95.90, 2.70, -7.30
		100/148	96	96.5	72	.0047		430	119	95.90, 2.70, -7.30
	Cover	65/176	96	98.0	72	.0054		370	137	95.90, 2.70, -7.30
		80/216	96	98.5	72	.0069		290	175	95.90, 2.70, -7.30
		100/270	96	99.0	72	.0091		220	231	95.90, 2.70, -7.30
		120/325	96	99.0	72	.0110		182	279	95.90, 2.70, -7.30
Silk	Text	80/118	96	95.0	43	.0038		522	97	95.90, 2.70, -7.30
		100/148	96	96.5	43	.0050		404	127	95.90, 2.70, -7.30
	Cover	65/176	96	98.0	43	.0059		340	150	95.90, 2.70, -7.30
		80/216	96	98.5	43	.0074		270	188	95.90, 2.70, -7.30
		100/270	96	99.0	43	.0097		206	246	95.90, 2.70, -7.30
		120/325	96	99.0	43	.0120		168	305	95.90, 2.70, -7.30



For more information about McCoy, please visit sappi.com/McCoy or scan the QR code.

For more information about Sappi's sustainability performance, please visit sappi.com/eQ

Production Notes

McCoy Silk Cover 80lb/216gsm, 4-color process plus spot gloss and dull varnishes.

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The Fine Line of Sappi Papers

Our Products

We engineer our products to meet specific user needs, but there are several attributes you'll get from every piece of Sappi paper:

- Superior quality
- High-grade fiber
- Smooth printing surface
- Consistent press performance
- Dependability in the toughest printing environments
- Superior ink hold-out for full color intensity
- Uniform color reproduction
- Side-to-side consistency
- Tight variability tolerances
- Made in the USA (McCoy, Opus, Somerset and Flo)

Sustainability

When you commit to a print campaign, you should be confident in your paper company's approach to sustainability. That's why we take a holistic view of our environmental responsibilities—from harvest through manufacturing, distribution, end use and disposal. From beginning to end, we infuse environmental and social responsibility into our paper, processes and people in order to give you one less thing to worry about.

- SFI® and FSC® Chain of Custody certified
- Lacey Act compliant
- Certified SmartWay Transport partner
- 10% recycled fiber in all McCoy products

Pioneering Research and Innovation

At Sappi, our passion for paper can be traced back over 150 years and is what guides us today. Our history of industry firsts includes the first paper coated and calendered on two sides, the first dull coated paper and the first mill branded paper. Our innovative spirit is also demonstrated in initiatives like the eQ Journal and Ideas that Matter program, which provide thought leadership for the entire paper industry.

Best-in-Class Service

We go way beyond technical specifications to help you choose the right paper for your brand and campaign needs. And once you're on press, our trusted printer technical support team stands ready to make sure your project turns out just right.