

Integrated Management System Policy

Health & Safety, Environmental and Quality
Sappi – Cloquet Operations

Sappi Cloquet strives to be a dynamic world class operation that secures a sustainable future for our employees, business partners and community. As a manufacturer of printing and packaging papers, dissolving wood pulp and bleached Kraft pulp, we consider safety and well-being paramount, utilize natural resources in a responsible manner, and uphold our reputation for exceptional brands, products and services with a customer first mindset.

Sappi Cloquet is committed to:

- Providing a safe and healthy workplace for the prevention of work-related injury and illness
- Eliminating hazards and reducing injury potential through risk reduction controls
- Fulfilling regulatory, legal, compliance and other requirements
- Protecting the environment, including prevention of pollution
- Consultation and participation of workers and workers' representatives
- Continual improvement of the Health and Safety, Environmental, and Quality management systems

Sappi Cloquet demonstrates these commitments by:

- Setting objectives and monitoring, measuring and reviewing our performance to these objectives
- Training and educating employees and orient contractors whose activities have an impact on health and safety, environmental, and quality performance
- Minimizing waste, reducing energy consumption, and identifying, assessing and mitigating any potential negative environmental impacts of products or processes

This policy will be communicated to all persons working for or on behalf of the organization. This policy is made available to our customers and other interested parties via the company website.