



QUALITY SYSTEMS
REGISTRARS, INC.

CERTIFICATE OF REGISTRATION

This is to certify that the management system of

Sappi North America, Cloquet Operations

2201 Avenue B
Cloquet, MN 55720

has been assessed and certified as meeting the requirements of

ISO 14001:2015

This certificate of registration remains valid subject to satisfactory surveillance audits for the following activities:

The Environmental Management System pertains to all pulp and papermaking activities that take place within the boundaries of the Sappi Cloquet mill-site located at 2201 Avenue 8, Cloquet, MN. This includes the wood yard and wood room, pulping and bleaching, pulp dryer, power and utilities, recovery and recausticizing, fuel yard, hydroelectric dam, landfill, wastewater treatment, stock preparation, color kitchen, paper manufacturing, coating, finishing and shipping, old pulp mill, pulp and paper quality labs, maintenance and administrative functions. Property excluded within the boundaries is occupied by Specialty Minerals, the Western Lake Superior Sanitary District, Oxygen Supply Plant, and Burlington Northern Sante Fe Railroad. Also excluded is the Cloquet Terminal Railroad located on Dunlap Island and all railroad lines that traverses the mill-site.

Certificate Number:	QSR-EMS-050
Certified since	July 3, 2006
Date issued	June 27, 2018
Date of certification	July 3, 2018
Valid until	July 2, 2021

Carol L. Tillman
Vice President

