



QUALITY SYSTEMS  
REGISTRARS, INC.

# CERTIFICATE OF REGISTRATION

This is to certify that the management system of

## **Sappi North America, Cloquet Operations**

2201 Avenue B  
Cloquet, MN 55720

has been assessed and certified as meeting the requirements of

## **ISO 9001:2015**

This certificate of registration remains valid subject to satisfactory surveillance audits for the following activities:

**The Quality Management System for Paper Business is the acceptance of a customer order in Ops Control, manufacturing of paper products and loading of final product for shipment. The boundaries of the Quality Management System for Paper Business include Paper Manufacturing, Coating, Finishing/Shipping, Maintenance and administrative functions within the Sappi North American Cloquet Mill facility.**

<b>Certificate Number:</b>	<b>QSR-230</b>
Certified since	April 8, 1994
Date issued	June 27, 2018
Date of certification	July 3, 2018
Valid until	July 2, 2021



Carol L. Tillman  
Vice President

